# Evaluation of structural failure resistance of glass fiber reinforced concrete beams

## Yilachew Getachew Chikol<sup>1</sup>, Tsehay Admassu Assegie<sup>2</sup>, Shaimaa Hadi Mohmmad<sup>3</sup>, Ayodeji Olalekan Salau<sup>4,7</sup>, Liu Yanhui<sup>5</sup>, Sepiribo Lucky Braide<sup>6</sup>

<sup>1</sup>Department of Civil Engineering, College of Engineering and Technology, Injibara University, Injibara, Ethiopia 
<sup>2</sup>Department of Computer Science, College of Engineering and Technology, Injibara University, Injibara, Ethiopia 
<sup>3</sup>Department of Computer Science, College of Computer Science and Information Technology, Sumer University, Dhi-Qar, Iraq 
<sup>4</sup>Department of Electrical/Electronics and Computer Engineering, Afe Babalola University, Ado-Ekiti, Nigeria 
<sup>5</sup>Department of Strcutural Engineering, School of Civil Engineering, Southwest Jiaotong University, Chengdu, China 
<sup>6</sup>Department of Electrical and Electronics Engineering, Rivers State University, Port Harcourt, Nigeria 
<sup>7</sup>Saveetha School of Engineering, Saveetha Institute of Medical and Technical Sciences, Chennai, India

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#### ABSTRACT

Glass fiber reinforced concrete (GFRC) is a composite material that is widely used in construction due to its high strength and durability. GFRC is made by adding glass fibers to the concrete mix, which increases the tensile strength of the material. This paper evaluates the shear resistance (SR) of sliced glass fiber (30 mm) GFRC beams. The shear resistance of GFRC beams can be significantly improved by adding glass fibers to the concrete mix. However, further research is needed to fully understand the shear behavior of GFRC and to optimize its design for maximum shear resistance. The result indicates that shear fracture glass fiber is a better alternative for increasing a shear resistance input mechanism.

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#### Corresponding Author:

Tsehay Admassu Assegie

Department of Computer Science, College of Engineering and Technology, Injibara University

POB: 40, Injibara, Ethiopia

Email: tsehayadmassu2006@gmail.com

### 1. INTRODUCTION

Glass fiber reinforced concrete (GFRC) is a composite material that is widely used in construction due to its high strength and durability. Adding glass fiber (GF) to the concrete mix increases the tensile strength of the GFRC material. However, researchers need to evaluate the shear behavior of GFRC beams because the shear resistance of GFRC is not well understood [1]–[7].

Several studies have been conducted to assess the shear resistance of GFRC beams. A study conducted by [8] examined the shear behavior of GFRC beams with varying fiber contents. The findings demonstrated that incorporating GF into the concrete mixture substantially enhanced the beams' shear resistance. The researchers also discovered that the beams' shear strength exhibited a positive correlation with the fiber content, up to a specific threshold, beyond which it exhibited a decline.

Another study conducted by [9], [10] evaluated the shear behavior of GFRC beams with different fiber orientations. The results showed that the orientation of the fibers had a significant effect on the shear resistance of the beams. The authors found that beams with fibers oriented at 45 degrees to the longitudinal axis had higher shear resistance compared to beams with fibers oriented at 90 degrees. In addition to fiber content and orientation, other factors that can affect the shear resistance of GFRC beams include the type of

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fibers used, the aspect ratio of the fibers, and the curing conditions. Therefore, it is important to consider these factors when designing GFRC beams for shear resistance [7], [11], [12].

The depth and width of the notch in GFRC beams can also affect shear resistance. A deeper and wider notch can reduce shear resistance as it weakens the beam at that point. The geometry of the specimen, such as the length-to-width ratio, can also affect shear resistance. Shorter and wider specimens generally have higher shear resistance compared to longer and narrower ones [13], [14]. The variables employed in this study and their mechanical attributes of GFRC, are discussed in section 2.

GFRC is a composite material that has gained popularity in construction due to its high strength and durability. Adding GF to the concrete mix increases the tensile strength of the material, making it suitable for use in applications where high strength is required. However, researchers have conducted several studies to evaluate the shear behavior of GFRC beams due to the limited understanding of GFRC's shear resistance.

These GFRCs can improve the shear resistance of the concrete by increasing its tensile strength and preventing cracking. The fibers can also improve the overall durability and toughness of the concrete [15]–[19]. The type and amount of fiber used can affect the shear resistance of the concrete. For example, steel fibers can provide high strength and stiffness, while synthetic fibers can improve toughness and durability. The amount of fiber used can also affect the shear resistance, with higher fiber content generally resulting in higher shear strength. The orientation of the fibers can also affect shear resistance. Orienting fibers perpendicular to the shear plane can significantly improve shear strength [20]–[22]. In addition to fiber reinforcement, other factors, such as mix design, curing, and testing methods, can also affect the shear resistance of fiber-reinforced concrete. Proper attention to these factors is essential for designing and constructing safe and effective concrete structures [23], [24]. However, GF may not be suitable for all types of concrete structures due to its low impact resistance and susceptibility to the alkali-silica reaction. Proper consideration of these factors is necessary when using GF as reinforcement in concrete [25]–[29].

Manufacturers may produce fibers with larger or smaller diameters depending on the specific application requirements. However, some manufacturers may produce fibers with larger or smaller diameters, depending on the specific application requirements. The length of the fibers can also vary, with longer fibers typically providing better reinforcement properties [30]–[32]. The paper is structured as follows: section 2 discusses the method, describing the research chronology and flowchart of the study. Section 3 provides a discussion on results and discussions describing the results obtained, and section 4 concludes the study.

#### 2. METHOD

In this research, we adopted the standard laboratory testing method for measuring the structural failure resistance of GFRC. A beam is loaded in a three-point bending test until failure. We measure the load and deflection throughout the test and calculate the shear strength of the beam based on the maximum load and the dimensions of the beam. This method is widely used in the construction industry to evaluate the performance of GFRC and ensure it meets the required standards for strength and durability. Figure 1 presents the experimental test for shear resistance of GFRC.

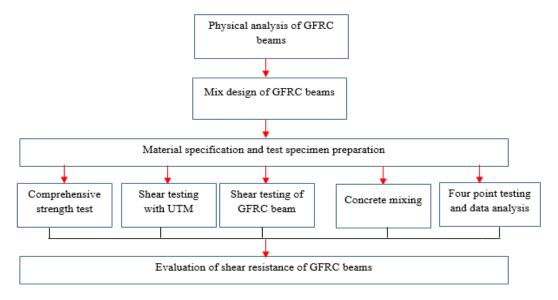


Figure 1. Experimental test for shear resistance of GFRC

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#### RESULTS AND DISCUSSION 3.

The experimental evaluation of this research verified twenty-four beam samples. The evaluation was carried out at the Debre Markos University Institute of Technology construction lab. The curative age of the examples was 28 days to achieve the compulsory strength. The filling setup was tested by a four-point structural universal testing machine (UTM). We analyzed the data for 24 concrete beams. In the analysis, the variation in the proportion of GF and the difference in the grade of concrete and its effect on structural failure resistance in the plane shear mode of loading have been assessed. The force-displacement responses of the samples demonstrate the shear performance of beam samples for different factors. Additionally, mode failure and crack route are also considered for succinct shear fracture results for plain and GFRC samples.

#### 3.1. Shear load of GFRC and plain concrete samples

To assess the structural failure resistance of GFRC, final heaps have been considered. Then, the average maximum loads are determined for the evaluation metrics. Finally, the regular structural force of GFRC is greater than the regular structural force of basic concrete beams. For the C-20/25 grade of concrete, the structural failure of plain concrete beams has been experimentally determined at a normal load of 39.34 KN, while for the same assessment of concrete, the structural failure has been experimentally determined at extreme loads of 43.12 KN, 46.69 KN, and 50.29 KN by adding 0.5%, 1%, and 1.5% GF, respectively. For the C-40/50 grade of concrete, structural failure of basic concrete beams has been identified at a supreme typical value of 43.79 KN, while for the identical grade of concrete, structural failure has been detected at supreme typical values of 47.91 KN, 54.39 KN, and 53.23 KN with the addition of 0.5%, 1%, and 1.5% GF separately. The typical highest structural loads are shown in Table 1 and intensely show the effect of GF on a percentage increase in the average structural load resistance. Additionally, Figure 2 indicates the typical peak loads and percentages of GF C-20/25 and C-40/50 samples.

Table 1. The GFRC beams variation in %						
Grade of concrete	GF (in %)	Peak load (average KN)	Percentage increase (%)			
Glass	0.005 to 0.15	2500	1000 to 2600			
C-20/25	0	39.34				
	0.5	43.12	9.61			
	1	46.69	18.69			
	1.5	50.29	27.84			
C-40/50	0	43.7933				
	0.5	47.91	9.39			
	1	54.39	24.19			
	1.5	53.23	21.56			

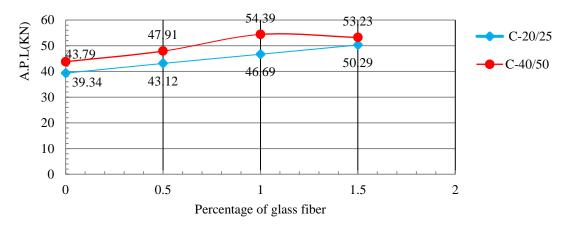


Figure 2. The peak load and of GF samples

In the C-20/25 beams, the structural load linearly increases for the GFRC, while for the C-40/50 beams, there is a decrease in the percentage of structural failure resistance at 1.5% of GF concrete compared to 1% of GF concrete. Although the percentage increase in structural failure resistance is reduced by 2.63% at 1.5%, beams compared with strength at 1% GF are still functioning relative to basic concrete beams with a similar grade of concrete. Figure 3 establishes the percentage of GFRC and the percentage increase in load.

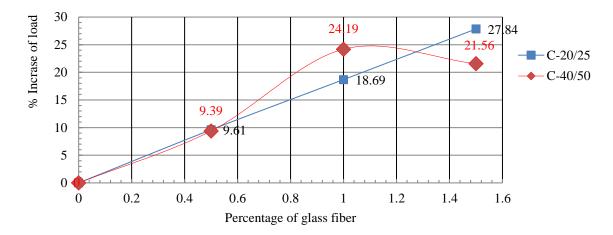


Figure 3. Average peak load vs GF increase in %

#### 3.2. Comparision of the structural failure resistance of C-20/25 and C-40/50 concrete samples

Other factors that can affect structural failure resistance include the type and aspect ratio of fibers used, as well as curative conditions. The type of fibers affects the bond between the fibers and the concrete matrix, which in turn affects structural failure resistance. The aspect ratio of fibers (the ratio of length to diameter) can also affect shear resistance, with longer fibers generally providing better structural failure resistance. Curing conditions can also affect structural failure, with proper curing conditions helping to prevent cracking and improve structural failure resistance. This can also protect the antenna from physical and structural damage by avoiding corrosion to antennas embedded in buildings. Table 2 indicates the change between the average maximum structural failure resistance of C-40/50 and C-20/25 concrete beams, which are 4.45, 4.79, 7.7, and 2.94 for plain, 0.5% GF, 1% GF, and 1.5% GF, respectively. Furthermore, Figure 4 indicates the percentage change of A.P.L. and GF for C-20/25 and C-40/50 samples.

Table 2. Average maximum structural failure resistance of GFRC beams (C-20/25 and C-40/50)

	Percentage (%)	A.P.L for C-20/25	A.P.L for C-40/50	A.P.L difference	A.P.L difference
	of GF	sample (KN)	sample (KN)	(KN)	(%)
_	0	39.34	43.79	4.45	11.31
	0.5	43.12	47.91	4.79	11.11
	1	46.69	54.39	7.7	16.49
	1.5	50.29	53.23	2.94	5.85

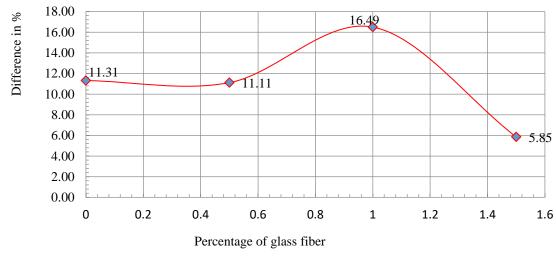


Figure 4. The shear load resistance with difference of GF in %

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#### 4. CONCLUSION

In conclusion, GFRC is a promising material for construction due to its high strength and durability. Adding glass fibers to the concrete mix significantly improves the structural failure resistance of GFRC beams. However, additional research is necessary to fully comprehend the shear behavior of GFRC and optimize its design for maximum shear resistance. Adding glass fibers to the concrete mix significantly improves the shear strength of GFRC beams, with an increase in fiber content up to a certain limit. The orientation of the fibers also has a significant effect on shear resistance, with beams with fibers oriented at 45 degrees having higher shear resistance than those with fibers oriented at 90 degrees. Other factors that can affect shear resistance include the type and aspect ratio of the fibers used, as well as curing conditions. To fully understand the shear behavior of GFRC and optimize its design for maximum shear resistance, researchers need to conduct further research.

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#### **BIOGRAPHIES OF AUTHORS**



Mr. Yilachew Getachew Chikol is a lecturer at the Department of Civil Engineering, Injibara University, Ethiopia, where he has been a faculty member since 2019. From 2022 up to now, he has also been the head of the department. Yilachew graduated with a first-class honor B.Sc. in Civil Engineering from Debre Markos University, Ethiopia in 2018, and an M.Sc. degree in Structural Engineering from Southwest Jiaotong University, China in 2022. His research interests are primarily in the area of structural health monitoring, structural mechanics, structural wind engineering, and seismic, particularly in structural vibration control, where he is the author and co-author of over 3 research publications. He can be contacted at email: yilachew2020@gmail.com.



Mr. Tsehay Admassu Assegie received his M.Sc., in Computer Science from Andhra University, India 2016. He received his B.Sc. in Computer Science from Dilla University, Ethiopia, in 2013. He is currently working as a lecturer in the Department of Computer Science, College of Engineering and Technology, Injibara University, Injibara, Ethiopia. His research includes machine learning, the application of machine learning in healthcare, network security, and software-defined networking. His research has been published in many reputable international journals and international conferences. He is a member of the International Association of Engineers (IAENG). He has reviewed many papers published in different scientific journals. He is an active reviewer of different reputed journals. Recently, Web of Science has verified 8 peer reviews by him, published in multi-disciplinary digital publishing institute (MDPI) journals. He can be contacted at email: tsehayadmassu2006@gmail.com.



Shaimaa Hadi Mohmmad received the B.Sc. degree from Thi-Qar University, in Computer Science, in 2006. She holds a M.Sc. degree in Computer Engineering from the University of Thi-Qar, Iraq, in 2018. She is currently working as a lecturer in the Department of Computer Science, College of Computer Science and Information Technology, Sumer University, Iraq. Her research interest is in image processing and information security, artificial intelligence, deep learning, cloud computing and computer security, and wireless sensor networks. She can be contacted at email: shma1910@gmail.com.

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Dr. Ayodeji Olalekan Salau 🕩 🔯 🚾 🗘 received the B.Eng. in Electrical/Computer Engineering from the Federal University of Technology, Minna, Nigeria. He received the M.Sc. and Ph.D. degrees from the Obafemi Awolowo University, Ile-Ife, Nigeria. His research interests include research in the fields of computer vision, image processing, signal processing, machine learning, control systems engineering and power systems technology. He serves as a reviewer for several reputable international journals. His research has been published in many reputable international conferences, books, and major international journals. He is a registered Engineer with the Council for the Regulation of Engineering in Nigeria (COREN), a member of the International Association of Engineers (IAENG), and a recipient of the Quarterly Franklin Membership with ID number CR32878 given by the Editorial Board of London Journals Press in 2020 for top quality research output. More recently, his research paper was awarded the best paper of the year 2019 in Cogent Engineering. In addition, he is the recipient of the International Research Award on New Science Inventions (NESIN) under the category of "Best Researcher Award" given by Science Father with ID number 9249, 2020. Currently, he works at Afe Babalola University in the Department of Electrical/Electronics and Computer Engineering. He can be contacted at email: ayodejisalau98@gmail.com.



**Dr. Liu Yanhui** is working as an associate professor, and master supervisor, at the Faculty of College Civil Engineering at Southwest Jiaotong University. She has long been engaged in research and teaching in seismic structural engineering, the impact between the structure and the train. From 2009 to now, she has hosted five research projects independently, including the National Natural Science Foundation of China, the Ministry of Railways technology development projects, earthquake engineering of Sichuan Key Lab Fund, and the central university fund innovative projects. She has been contacted at email: yhliu@swjtu.edu.cn.



Sepiribo Lucky Braide (D) 🔯 🔯 is a Senior Lecturer in the Department of Electrical Electronics Engineering, Rivers State University, Port Harcourt, Nigeria. He is the immediate past Head of Department, Electrical Engineering from 2018 to 2021, Fellow of the Nigeria Institute of Electrical Electronics Engineers (FNIEEE) and currently the post graduate coordinator in the department, from 2021 till date. He is a member of several professional bodies/organizations among many includes; Institute of Electrical Electronics Engineers (IEEE), Nigeria Society of Engineers (MNSE), Council for the Regulation of Engineering in Nigeria (COREN), Nigeria Institute of Electrical Electronics Engineers (MNIEEE), International Association of Engineers (MIAENG), he had the following degrees in Electrical Engineering profession which includes; Bachelor of Technology (B.Tech), Master of Technology (M.Tech), and Doctor of Philosophy (Ph.D.). He has attended several conferences these includes: ICEPT, NSE, COREN, IEEE, WCECS (San Francisco, USA Oct., 2019), and WCE (London UK, July, 2019). His strong pragmatic confrontation to analyses of finding solutions to challenging engineering problems made him compete in many highly reputable international journals, most recently in 2018, International Journal Engineering and Science Invention (IJESI) classified one of his articles as Best Paper Award-2018 certified and titled: "A Mathematical Model of Double Exponential Wave Shape (Impulse Generator) for Power Sub-station using Laplace Transform." He has received so many honors and awards both local and international. He can be contacted at email: braidesepiribo@vahoo.com.